

PaintersChoice

PC-4XAS RAPID CURE CLEARCOAT ACTIVATOR

PC-4XAS Slow Rapid Cure Clearcoat Activator is a rapid cure clearcoat activator designed to increase production and cycle time, in the shop. This fast drying clearcoat activator can be used on spot and panel repairs, as well as overall applications. PC-4XAS offers excellent flow and self leveling properties. Its superior gloss, and increased buff times are sure to increase productivity. This 3:1 clearcoat activator must be used with PC-47 Rapid Cure Clearcoat



Apply basecoat per manufacturers recommended instructions. Mix 3 parts **PC-47 Rapid Cure Clearcoat** with 1 part **PC4XAS activator** to 1 part **PC-885 Urethane Reducer**.



For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness.



For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



Dust free in 5-15 minutes depending on weather conditions and activator used.
Tack free in 5-15 minutes depending on weather conditions and activator used.
Force dry after a 10 minute flash. Bake for 30 minutes at 140 °F



Sand PC-47 Rapid Cure Clearcoat after 1.5-3 hours air dry.
Buff PC-47 Rapid Cure Clearcoat after 1.5-3 hours air dry.
Use of **PC-81 Urethane Accelerator** to increase dry times is not recommended.

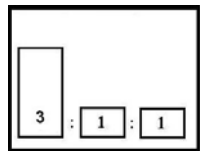


Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed clear in spray gun longer than 2 hours.
Clean spray gun and cup immediately.

ACTIVATORS USED:

| | | |
|----------------|-------------------|-------------|
| PC4XAF | FAST | 60°F |
| PC4XAN | NORMAL | 70°F |
| PC4XAS | SLOW | 80°F |
| PC4XAES | EXTRA SLOW | 90°F |

MIX 3 PARTS CLEAR
1 PART ACTIVATOR
1 PART REDUCER



Painters Choice Technologies PC-4XAS Rev. 2/10
866-228-6528

| | |
|--------------------------------|---------------------------------------------------|
| Appearance: | Clear liquid |
| Flash point: | <0°F TCC |
| Pot life: | 4 hours at 75°F |
| Gloss: | 92 Plus |
| Mix Ratio: | 3:1:1 |
| Coverage 1 mil.: | 602 sq. ft. |
| Weight Solids: | 37.6% |
| Sprayability Viscosity: | 18 sec. #2 Zahn |
| V.O.C.: | RTS 4.2lbs./Gal mixed 3:1:1 with PC4X Activators. |